



FTC05 - Prague to make pipe brake

Availability	On order
Shipping time	14 days
Number	FTC05

Product description

Instructions:

1. Make sure that you've known all kinds of tips before using the device.
2. Secure the tool at the appropriate table for this purpose. Mount the lever on the cam as shown in the figure. Loosen the lever screw terminal in order to allow its free fluctuations.
3. Analyze table 1 and select the appropriate adapter wyciskowy containing tags and stencils to comply with the tip recommended by the manufacturer. Placed horizontally into a recess dies, the countersinks in the direction of the leading operating leverage.
4. After preparing the cable according to the instructions below, make sure that the cable in the hole is well positioned. Put the wire through dies back until the end of the cable laying prepared in the same plane with the forehead sensor. Make sure that both halves of the matrix are in contact with the stop. Put the closing plate and tighten the screw terminal. Make sure the cord, and the matrix are still at the appropriate positions.
5. Attach the appropriate connector on the rail wyciskowy leading tools with appropriate tags to the front of the first operation in line with the cable.
6. Pull the lever in order to join the tag from the tip of the brake pipe. Continue forming the tip of the cable until a strong sense of resistance. Move the lever to its starting position in order to draw a tag. If the execution of the required tip requires a second operation, see Table 1 attach the correct tag version of the second and demolished it with the brake cable. As described above, forming the tip end. Set the lever to its starting position in order to remove the tag. Release the clamping screw and open the clamp and then remove the matrix of the cable.
7. Check the quality of the cable making sure that the cable does not move during an operation to earn the tip.

Preparation of the brake pipe.

1. End of the cable must be cut evenly.
2. The outer edge of the pipe must be cut down an average of 0.25 x 45 degrees.
3. Area of the duct must be cleaned and polished
4. If a cord is coated in plastic, then you should remove it for about 3 mm from the end of the wire to be earned. Make sure the cable during this operation has not been scratched and does not if there are any metal splinters. Do not use abrasives. Zdmuchnij from the gastrointestinal dirt prior to surgery to earn the tip of the brake pipe.